



Government of Maharashtra
Labour Department
Directorate of Steam Boilers.

☎ 022-26571198 / 1201
☎ 022-26571283

Kamagar Bhavan, 7th Floor, Plot No. C- 20, Block- E,
Bandra-Kurla Complex Bandra (E), Mumbai- 400 051.

E-mail: dirsb.mumbai@maharashtra.gov.in, <https://mahakamgar.maharashtra.gov.in>, <http://www.mahaboiler.in>

No.SB-5/PMK/2024/ 6969

Dated

To,

29 APR 2024

M/s. Stancor Tubular Products Pvt Ltd,
Plot no. A-9/1, MIDC,
Taloja, Dist- Raigad, 410208.

Sub : - Approval for manufacturing of “Stainless Steel Seamless Tubes and Pipes (Size range from 6 mm to 219.1 mm OD and thickness from 0.3 mm to 22.3 mm)” under Indian Boiler Regulations,1950.

Gentleman,

With reference to your letter No. Nil, dated 14-03-2024, and subsequent the visit of competent person of this Directorate to your workshop on **27-03-2024**, for the purpose of verification of your competency as “Stainless Steel Seamless Tubes and Pipes manufacturer”, I have to inform you that the same is found satisfactory. You are now provisionally permitted to manufacture **“Stainless Steel Seamless Tubes and Pipes (Size range from 6 mm to 219.1 mm OD and thickness from 0.3 mm to 22.3 mm)”**, coming under the purview of Indian Boiler Regulations, 1950, as per provision in Maharashtra Boiler Rules,1962 under the supervision of this Directorate for a period up to **31.12.2024**, subject to the following conditions:

- 1 Raw material shall be procured from well known / approved steel makers only, and certificates as prescribed shall be submitted to this Directorate for scrutiny and acceptance, before commencement of manufacture.
2. Heat treatment of finished Stainless Steel Seamless Tubes and Pipes should be carried out as per material specification/ Indian Boiler Regulations,1950 and chart should be submitted for scrutiny and acceptance.
3. Physical tests & chemical analysis should be carried out in your laboratory in presence of Competent Person and reports should be submitted for scrutiny & acceptance.
4. The entire lot of Stainless Steel Seamless Tubes and Pipes manufactured should be offered for visual inspection, dimensional check & hydraulic test .
5. Each Stainless Steel Seamless Tubes and Pipes should be marked with details such as manufacture's name, size, specification, lot No. etc., and also, the hard stamp of competent person.
6. The certificates as prescribed shall be prepared and submitted to this office for certification & countersignature .



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7. Records of raw materials used against finished tubes/pipes material should be maintained properly and the same to be submitted to the Competent Person at every inspections.
8. All Testing machines should be calibrated in presence of competent person of this Directorate after every twelve months.
9. This Directorate reserves the right of withdrawal of approval without any prior notice, if quality and workmanship is not found satisfactory.
10. As per rule 155 of Maharashtra Boiler Rules 1962, approval may be withdrawn if –
 - i) It is revealed that this approval is obtained by furnishing incorrect or false information.
 - ii) No manufacturing activity is carried out for a continuous period of six months.
11. As per rule 152(3) of Maharashtra Boiler Rules 1962, any change in Production/Quality Control related staff should be immediately informed to this office.
12. Application for renewal of this approval should be submitted to this office at least one month before its expiry date.
13. All instructions and directives given by this Directorate, should be followed.

Yours faithfully,

(D.P.Antapurkar)

Director of Steam Boilers,
Maharashtra State, Mumbai.

Copy to,

Jt. Director of Steam Boilers, M.S., Pune/Nagpur/ Ahmednagar/ Nashik/ Kolhapur/Solapur.